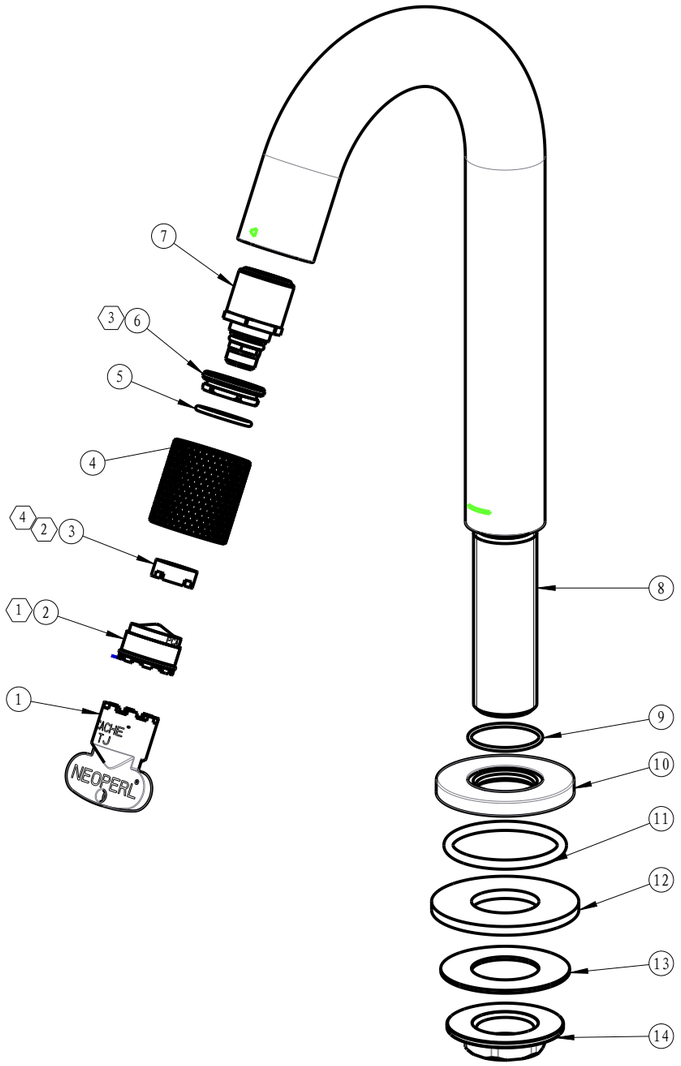
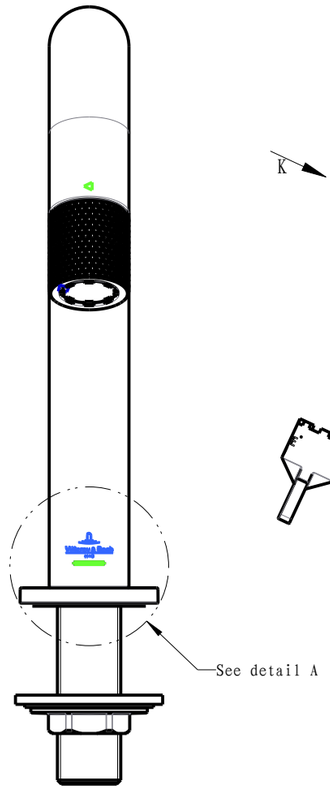
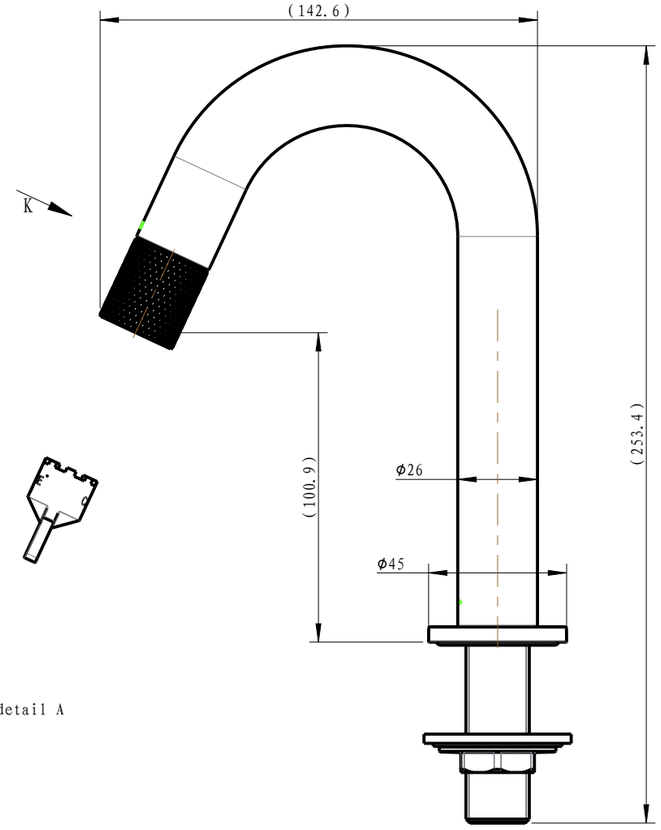
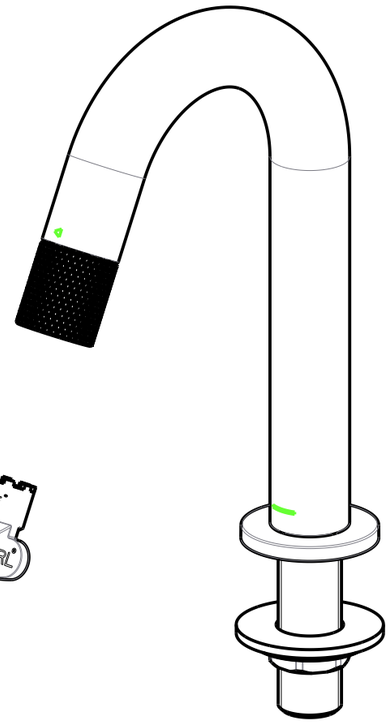
MAJOR	PROJECTION TYPE	Dimension Not Specified Per	Dimension a	0<a≤6	6<a≤30	30<a≤120	120<a≤400	Unspecified Angle Tolerance
▶CRITICAL			Tolerance	±0.1	±0.2	±0.3	±0.5	±1°

Trial-production

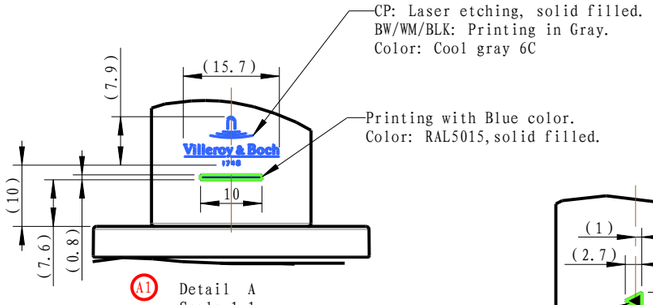


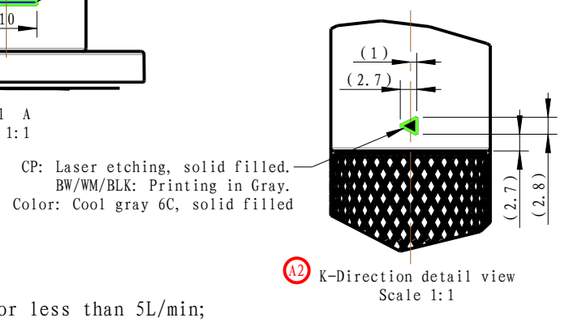






Surface treatment and material No.		
V&B's code	Color code	Brushed(Y/N)
TVW00000400061	CP	N
TVW000004000K5	BW	N





Pos	DWG NO.	Description	Material	Qty	PS
14	5T1C0359NT	Nut	SG-HPb59-S2	1	
13	5R4Q0002PL	Gasket	VF 3110	1	
12	5R4R0006PL	Gasket	NBR/EPDM	1	
11	5R0014400PL0	O-RING D34xD3	EPDM(EP7118F)	1	
10	5N0127300BW0	Cover	ZZnA1D4-0.1	1	
9	5R0R0164PL	O-RING D22xD1.24	EPDM	1	
8	5B0092200BW0A0	Spout	ASSY.	1	*
7	5D8004001NT0	Cartridge	ASSY.	1	*
6	5T1011200NT0	Gland nut	CuZn39Pb3	1	
5	5R0R0065PL	O-Ring 16x1.5	EPDM	1	
4	5C0118900BW0	Handle	CuZn40Pb2	1	*
3	5T1011300NT0	Nut	CuZn40Pb2	1	*
2	5E0004000PL0	Aerator	ASSY.	1	*
1	5X0P0022PL	Wrench	ABS	1	

Technical Demands:
1. Grease: UNISILKON L250L(46010317)
2. Install torque handle screw for 8-10 N.m.;
3. Install torque for cartridge is 8-10 N.m.;
4. Glue: Ergo 4453 (400712182)
5. Parts marked with "*" should across water
6. The product should comply requirement of standard EN200, flow rate should equal or less than 5L/min;
7. After assembly, the handle should rotate flexibly, no jam/abnormal noise and so on;
8. Surface treatment should according to EN 248;
9. The appearance of the surface must be conform to 《KG-S3-QA-007》;
10. The product should comply with EN817.

REV	TIMES	ECN NO.	MODIFIED BY	DATE
A	2	ECN2302459	YONGJUN.FANG	2023-05-08

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EST WEIGHT[g]	599.19	CLIENT REV	
EST VOLUME[cm³]	82.50	CLIENT NO.	
EST SURF[cm²]	870.31	UNITS	mm
EST VISIBLE SURF[cm²]	0.00	SCALE	1:2

COLD WATER TAP		STUFF	ASSY.
DWG NO.	9L620300CP	SHEET 1 OF 2	
DRAWN	YONGJUN.FANG	CHECKED	RONGBAO.WEI
PROOFED	XUDONG.WANG	APPROVED	RONGLAN.HUANG
DATE	2023-07-06		

SEAGULL 海鸥住工